FINAL ANSWER KEY

		Question Paper Code:	94/2024/OL
		Category Code:	719/2023
		Exam:	Assistant Superintendent
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		Department	Printing
		_	e that shows variation in the amount of Slur and Doubling inted around cylinder is
	A:-UGR	A Plate Contr	ol Wedge
	B:-Lado	der Target	
	C:-Star	Target	
	D:-All o	of the above	
	Correct	Answer:- Op	tion-B
			peed of the Chill rolls is set the surface speed of e press, with no slip cut off system.
	A:-more	e than	
	B:-less	than	
	C:-in no	o relationship	with
	D:-to m	natch exactly	
	Correct	Answer:- Op	tion-D
Que	stion3:-\	Which of thes	e factors involves web control?
	A:-Tens	ion of the we	b
	B:-Leng	gth of the wel	o
	C:-Mod	ulus of elastic	city of web
	D:-All o	of these	
	Correct	Answer:- Op	tion-D
Que	stion4:-\	Which of thes	e following NIP technology use Ring electrodes?
	A:-Tone	r Jet Printing	Technology
	B:-Elco	ghraphy	
	C:-Elec	trography	
	D:-All o	of these	
	Correct	Answer:- Op	tion-A
		n thermal sul	blimation NIP technology, ink is transferred from the donor
	A:-Diffu	ısion	

B:-Evaporation C:-Thermal mass transfer D:-None of these Correct Answer: - Option-A Question6:-A set of proofs showing each plate of a set printed in its appropriate color and in registered combination to act as a guide for printer A:-Press proof **B:-Progressive proof** C:-Buleprint D:-Imposition proof Correct Answer:- Option-B Question7:-The use of Intranet technologies to set up link up groups of users together, such as companies with their suppliers called A:-Ethernet B:-Telnet C:-Extranet D:-None of these Correct Answer:- Option-C Question8:-In Magnetography, constant magnetic reversal during the hysteresis loop cycle helps in the A:-Re imaging B:-Formation of latent image C:-Erasing the magnetic pattern impressed in the imaging head D:-All of these Correct Answer:- Option-C Question9:-'Rip Once Output Many' (R.O.O.M) feature embedded in Prinect software is associated with A:-let base B:-Meta dimension C:-Delta technology D:-Super trap Correct Answer:- Option-C Question 10:- Enfocus Pitstop server is an example for A:-Preflight software **B:-Imposition software** C:-Color Conversion software

D:-None of these

Correct Answer:- Option-A
Question11:-Trade bulletin is an example for
A:-Internal house Journal
B:-External house Journal
C:-Internal external house Journal
D:-None
Correct Answer:- Option-B
Question12:-Organisation of Newspaper and Periodicals chiefly concerned with interests of the editorial section of Newspaper industry
A:-INS
B:-AINEC
C:-IFWJ
D:-IHJ
Correct Answer:- Option-B
Question13:-Any printing operation that is owned by and serves the needs of, a single company or corporation is
A:-Special Purpose printing
B:-Trade shop
C:-Commercial printing
D:-In Plant printing
Correct Answer:- Option-D
Question14:-Measure of rate of production of good copies over a period of time is
A:-Gross running speed
B:-Metreage per Web break
C:-Runnability
D:-Net running speed
Correct Answer:- Option-A
Question15:-Gyricon is an example for
A:-OLED
B:-E ink
C:-Electronic paper
D:-None of these
Correct Answer:- Option-C
Question16:-Which of the following best describes the literary device "juxtaposition"?

A:-The use of exaggerated statements to emphasize a point

B:-The arrangement of related or dissimilar objects to establish a relationship between them

C:-The repetition of the same initial consonant sounds in a sequence of words

D:-The attribution of human characteristics to non-human entities

Correct Answer:- Option-B

Question17:-Who is the Swiss typeface designer who created Helvetica?

A:-Paul Renner

B:-Adrian Frutiger

C:-Max Miedinger

D:-Erik Spiekermann

Correct Answer:- Option-C

Ouestion 18:-What does the file format PICT stand for?

A:-Picture Interchange Color Technology

B:-Picture Image Compression Technique

C:-Pixel Image Compression Technology

D:-Macintosh Picture

Correct Answer:- Option-D

Question19:-In the context of "razzle dazzle" makeup of a newspaper page, what does it imply about the presentation of news items?

A:-News items are presented in a balanced and organized manner

B:-The front page features most items without evaluating their importance

C:-Only the most important news is highlighted prominently

D:-News items are arranged by category for easier navigation

Correct Answer:- Option-B

Question 20:- What does "complementary contrast" refer to in color theory?

A:-The contrast between light and dark shades of the same color

B:-The contrast between colors that are next to each other on the color wheel

C:-The contrast between colors that are opposite each other on the color wheel

D:-The contrast between various shades of gray

Correct Answer:- Option-C

Question21:-What does 'photomontage' allow designers to do?

A:-Create single, static images without any modifications

B:-Combine photographic images to express complex ideas rapidly

C:-Focus solely on text-based designs without images

D:-Use traditional painting techniques to create artwork

Correct Answer:- Option-B

Question22:-What is the primary purpose of a grid in design?

A:-To restrict creativity

B:-To serve as a guideline for element positioning

C:-To limit the use of colors

D:-To create random layouts

Correct Answer:- Option-B

Question23:-What technology do powerful flat-bed scanners use for optimal performance?

A:-UV technology

B:-XY technology

C:-3D technology

D:-Z-axis technology

Correct Answer:- Option-B

Question24:-Why is value considered an important tool in design?

A:-To reduce color usage

B:-To add emphasis and establish visual hierarchy

C:-To simplify the composition

D:-To create uniform color schemes

Correct Answer:- Option-B

Question25:-What does 'antithesis' refer to in the context of ideas or thoughts?

A:-The combination of similar ideas to create unity

B:-The sharp contrast between two opposing ideas to intensify their differences

C:-The gradual transition between related concepts

D:-The repetition of a single idea for emphasis

Correct Answer:- Option-B

Question26:-In the context of the Open Prepress Interface (OPI), when are the high-resolution original data substituted for the low-resolution data?

A:-During the initial design phase

B:-During the printing phase

C:-During the file export phase

D:-During the imaging phase

Correct Answer:- Option-D

Question27:-In the formula for scanning frequency (fs)= $F \times M \times L$ what does 'L' represent?

A:-Scanning resolution

B:-Magnification factor

C:-Screen frequency

D:-Frequency modulation

Correct Answer:- Option-C

Question28:-What is the JPEG File Interchange Format (JFIF) Particularly used for?

A:-Small data sets and personal photography

B:-Large data sets, optimized prepress workflows, and Internet solutions

C:-Vector graphics and animation

D:-Audio and video compression

Correct Answer:- Option-B

Question29:-What does the term "rendering intent", introduced by the ICC, refer to?

A:-The process of converting text to an image format

B:-The specific method chosen for color reproduction depending on the intended purpose

C:-The technique of enhancing image resolution

D:-The adjustment of image brightness and contrast

Correct Answer:- Option-B

Question 30:-What is the purpose of creating a layout in the context of gaining a color impression similar to a blueprint?

A:-To ensure color accuracy

B:-To check the contents and position of image elements

C:-To enhance image resolution

D:-To adjust brightness and contrast

Correct Answer:- Option-B

Question31:-Which organization developed the set of standards for the electronic pre-press industry known as Computer Ready Electronic Files (CREF)?

A:-Graphic Communication Association (GCA)

B:-Scitex Graphic Arts Users Association (SGAUA)

C:-Printing Industries of American Inc.

D:-American Institute of Graphic Arts (AIGA)

Correct Answer:- Option-B

Question32:-What does FPO stand for in the context of images used in the layout and design process?

A:-Final Production Output

B:-For Print Only

C:-For Position Only

D:-Fixed Position Overlay

Correct Answer:- Option-C

Question33:-What are crossover design elements in the context of page layout? A:-Design elements that cross the edges of the page B:-Design elements that cross the gutter of a page C:-Design elements that cross the margins of a page D:-Design elements that cross the text block of a page Correct Answer:- Option-B Question34:-In electronic imposition, what does "bespoke" refer to? A:-Standardized templates used for layout B:-Custom-designed layouts tailored to specific requirements C:-Pre-made layouts used for efficiency D:-Dedicated or proprietary electronic imposition/job management systems built into an automated workflow system Correct Answer:- Option-D Question35:-What does lossless data compression do? A:-Reduces data size by removing some information permanently B:-Retains all the information in the original data for perfect reconstruction C:-Achieves high compression ratios over 10:1 D:-Introduces slight deterioration in the data for better compression Correct Answer:- Option-B Question36:-Which of the following is used to measure light fastness? A:-Densitometer B:-Blue wool scale C:-Fastness tester

D:-Grey wool scale

Correct Answer:- Option-B

Question37:-1°dH corresponds to

A:-10 mg/L of CaO

B:-10 mg/L of CaCO3

C:-100 mg/L of CaNO2

D:-10 mg/L of Ca

Correct Answer:- Option-A

Question38:-Corrosion inhibitors used in the dampening solution is

A:-Manganese nitrate

B:-Acetic acid

C:-Chloride

D:-Magnesium Nitrate

Question39:-In multimetal plates which metal used for image areas A:-Cromium B:-Aluminium C:-Copper D:-None of the above Correct Answer: - Option-C Question 40:- The first ever paper was made from A:-Bamboo and Banana leaf B:-Mulberry bark and Hemp C:-Banana leaf D:-Hemp and Bamboo Correct Answer:- Option-B Question41:-Paper smoothness is measured by using A:-Smyth method B:-Gurley tester C:-Bekk method D:-Hercules test Correct Answer:- Option-C Question42:-Irregularities in the sheet conformation leading to a rough, pockmarked paper surface is called A:-Deckle B:-Curl C:-Cockles D:-Finish Correct Answer:- Option-C Question43:-The change in Hue with inkfilm thickness is called A:-Chromatism B:-Dichroism C:-Hue error D:-Chromatic Stigma Correct Answer:- Option-B Question44:-Who invented papermaking machine which uses continuous moving wire screen belt and then sold the patent rights to fourdrinier brothers? A:-Lois Robert

Correct Answer:- Option-D

B:-Thomas Beckly

	C:-Reed Jofferson
	D:-Albin Thomas
	Correct Answer:- Option-A
Que	stion45:-Example for an Acid Dye is
	A:-Eosine
	B:-Auramine
	C:-Rhodamine
	D:-Victoria Blue
	Correct Answer:- Option-A
Ques	stion46:-Paper properties must be measured under standard conditions of temperature and relative humidity.
	A:-23°C and 50%
	B:-25°C and 50%
	C:-23°C and 55%
	D:-25°C and 55%
	Correct Answer:- Option-A
	stion47:-Ingredients that added to the ink to impart mar-resistance, improved and water repelling proeprties
	A:-Gum Arabic
	B:-Shellac
	C:-Waxes
	D:-Resins
	Correct Answer:- Option-C
Que	stion48:-Example for natural resin used in ink manufacturing process
II. A	Shellac Asphalts Rosin Pure phenolic resins
	A:-I only
	B:-II and III only
	C:-I, II and III only
	D:-I, III and IV only
	Correct Answer:- Option-C
Que	stion49:-Expand the term NCR related to paper industry
	A:-No chlorine required
	B:-No chemicals required
	C:-No carbon required

D:-All of the above

Correct Answer:- Option-C

Question50:-The substances which have the property of being adsorbed at surfaces or interfaces thereby reducing the interfacial tension are called

A:-Laking agent

B:-Surfactants

C:-Chelating agent

D:-Polyols

Correct Answer:- Option-B

Question51:-Factors affecting visual appearance of ink film. Which one of the following is correct?

- (i) pH of paper
- (ii) printing processes
- (iii) thickness of printed ink film
- (iv) nature of paper surfaces

A:-(ii), (iii), (iv)

B:-Both (ii) and (iii)

C:-Both (iii) and (iv)

D:-All of the above are correct

Correct Answer:- Option-D

Question52:-Normal temperature of the chilling unit in web offset machine

A:-20 - 22 °C

B:-24 - 27 °C

C:-15 - 15.5 °C

D:-23 - 25 °C

Correct Answer:- Option-C

Question53:-The accurate overprinting of the individual color separations is called

A:-Perfecting

B:-Registration

C:-Overlapping

D:-Trapping

Correct Answer:- Option-B

Question54:-Which of the following is not a component of the feed system in offset machine?

A:-Feed board

B:-Side guide

C:-Lifting suckers

D:-Impression cylinder

Correct Answer:- Option-D

Question55:-Function of blower foot in sheet fed offset

A:-Prevents static electricity in the paper

B:-Lifting suckers

C:-Anti setoff sprayer

D:-None of the above

Correct Answer:- Option-A

Question56:-The single component used to print ink on one web or sheet side characterized by a plate cylinder and a blanket cylinder with associated dampening and inking units is called

A:-Perfecting press

B:-Printing unit

C:-Printing couple

D:-Both 2 and 3

Correct Answer:- Option-C

Question57:-Expand the term RTF

A:-Roller top former

B:-Raised thickness ink film

C:-Rotation of the former

D:-None of the above

Correct Answer: - Option-A

Question 58:- The temperature of the printing ink form roller should not exceed

A:-28 - 30 °C

B:-25 - 28 °C

C:-30 °C

D:-32 - 34 °C

Correct Answer:- Option-A

Question59:-Example for contact free dampening system:

- (i) Brush type
- (ii) Centrifugal type
- (iii) Epic delta
- (iv) Flap type

A:-(ii) only and (iv)

B:-(ii) and (iii) only

C:-(i) and (ii) only

D:-All are correct

	Correct Answer:- Option-C
Que	estion60:-The term festoons are related with which of the following
	A:-Zero speed splicer
	B:-Cover folder
	C:-Flying speed splicer
	D:-None of these
	Correct Answer:- Option-A
Que	estion61:-The moisture content of paper should range between
	A:-50% to 55%
	B:-45% to 55%
	C:-60% to 75%
	D:-30% to 45%
	Correct Answer:- Option-B
	estion62:-When small particles are torn off from the surface of the paper during printing process is called?
	A:-Crease formation
	B:-Hickies
	C:-Picking
	D:-Tinting
	Correct Answer:- Option-C
Que	estion63:-Emulsification is the
	A:-Printing Problem
	B:-Blanket Problem
	C:-Paper Problem
	D:-Ink Problem
	Correct Answer:- Option-D
	estion64: is a condition in which dried ink gets easily rubbed off or is sing from the sheet.
	A:-Chalking
	B:-Piling
	C:-Blinding
	D:-Ghosting
	Correct Answer:- Option-A
	estion65:-Uneven amount of ink in the solid portion of the image causing printed ets to appear cloudy major causes are
(a) (b)	Too much ink carried to paper Failure of ink to be absorbed uniformly by paper

(c) (d)	Loose fitting plate on cylinder Excess fountain solution						
	A:-(b) and (d) are correct						
	B:-(a) and (c) are correct						
	C:-(a) and (d) are correct						
	D:-All of these are correct						
	Correct Answer:- Option-A						
	estion66:-The transfer of ink from one sheet to the back of another on a delivery is called						
	A:-Slurring						
	B:-Scum						
	C:-Mis-registration						
	D:-Set Off						
	Correct Answer:- Option-D						
	estion67:-Improper cleaning of blanket and rollers, Excess use of solvents, Over osure to UV light sources are the major causes of which problem?						
	A:-Swelling						
	B:-Glazing						
	C:-Slow ink drying						
	D:-Plate ware						
	Correct Answer:- Option-B						
Que	estion68:-Which of the following is not a colour measurement device?						
	A:-Thixotropy						
	B:-Gray Balance Patch						
	C:-Register marks						
	D:-Densitometer						
	Correct Answer:- Option-A						
•	estion69:-Which colour measurement device that serves all the functions of ctrophotometer, densitometer and colorimeter in a single instrument?						
	A:-Star Target						
	B:-Colour Bar						
	C:-Spectrodensitometer						
	D:-Colour viewer						
	Correct Answer:- Option-C						
Que	estion70:-Match the following problems :						
(a) (b) (c)	Paper Problem (i) Glazing Blanket Problem (ii) Set Off Ink Problem (iii) Piling						

(d) Printing Problem (iv) Picking	
A:-(a)-(iv), (b)-(ii), (c)-(iii), (d)-(i)	
B:-(a)-(i), (b)-(ii), (c)-(iv), (d)-(iii)	
C:-(a)-(ii), (b)-(i), (c)-(iii), (d)-(iv)	
D:-(a)-(iv), (b)-(i), (c)-(iii), (d)-(ii)	
Correct Answer:- Option-D	
Question71:-Production of periodicals calico, leather et binding. But attractive covers are used. This type of bit category?	• •
A:-Miscellaneous binding	
B:-Library binding	
C:-Paper back cut flush binding	
D:-Manifold binding	
Correct Answer:- Option-A	
Question72:-Metal wire is forced through the folded ed	ges of a signature is called
A:-Side stitching	
B:-Saddle stitching	
C:-Thread stitching	
D:-Gathering	
Correct Answer:- Option-B	
Question73:-When the covering material is fully covere using a single material like leather or calico is called	ed on both sides of the board?
A:-Half Bound	
B:-Quarter Bound	
C:-Full Bound	
D:-Quarter Bound cut flush	
Correct Answer:- Option-C	
Question74:-The Book is covered with a thick Card or p is placed on the cover and fixed with the Book is know	•
A:-Edge Decoration	
B:-Sprinkling	
C:-Paperback edition	
D:-Board cover edition	
Correct Answer:- Option-C	
Question75:-All the work that is dine in binding after fo	rwarding is called
A:-Finishing	

	C:-Designing				
	D:-Backing				
	Correct Answer:- Option-A				
Que	estion76:-Match the following :				
(a) (b) (c) (d)	Jogging (i) Next operation after folding Counting (ii) Examining the gathered sections Collating (iii) Piling the sheets in to neatly laid edges Gathering (iv) Compared with work order features				
	A:-(a)-(iv), (b)-(i), (c)-(ii), (d)-(iii)				
	B:-(a)-(iii), (b)-(iv), (c)-(ii), (d)-(i)				
	C:-(a)-(i), (b)-(iii), (c)-(iv), (d)-(ii)				
	D:-(a)-(ii), (b)-(iv), (c)-(i), (d)-(iii)				
	Correct Answer:- Option-B				
	estion77:-If an image is sunken into the substrate using embossing processing it alled				
	A:-Raised Design				
	B:-De bossing				
	C:-Blind embossing				
	D:-Foil stamping				
	Correct Answer:- Option-B				
Que	estion78:-A die has a metal cutting edge that matches				
	A:-Outline shape of the Magazine used				
	B:-Outline shape of the Board used				
	C:-Outline shape of the Book used				
	D:-Outline shape of the Design used				
	Correct Answer:- Option-D				
Que call	estion79:-The papers which are pasted or sewn on both sides of a book are ed				
	A:-Backing				
	B:-Gluing				
	C:-End papers				
	D:-Gilding				
	Correct Answer:- Option-C				
Que	estion80:-Class D Fire extinguishers are used for fire arising out of				
	A:-Materials such as wood, paper, Textiles etc.				
	B:-Flammable liquids such as grease, oils, paints etc.				

B:-Polishing

C:-Electrical equipment such as motors, switches etc.

D:-Combustible metals such as magnesium and lithium etc.

Correct Answer:- Option-D

Question81:-Paper bags are ecofriendly and they are widely used in packaging

A:-They cause no harm to environment

B:-User friendly

C:-Cause serious threat to environment

D:-Both 1 and 2

Correct Answer:- Option-D

Question82:-____ paper is made using Fourdrinier machine.

A:-Coated Paper

B:-Kraft Paper

C:-Bleached Paper

D:-Waxed Paper

Correct Answer:- Option-B

Question83:-The packaging material which is made of two sheets of liners that are pasted using an adhesive is called as _____

A:-Cardboard

B:-Corrugated box

C:-Corrugated plastic box

D:-Double layered paper

Correct Answer:- Option-B

Question84:-E-Commerce plays an important role that the ordered product reaches one end customer. How the customer satisfaction is maintained, that creates a brand value?

A:-Choosing the right marketing procedure

B:-Timely delivery

C:-Protective packaging for the ordered product

D:-Customer reviews and marketing

Correct Answer:- Option-C

Question85:-The first things the customer notices on package food products can be

A:-Product information and its advantages

B:-Product design

C:-Attractive package

D:-Extended shelf life

Correct Answer:- Option-A

Question86:-Blister packs is widely used for which consumer products?

- A:-Clothing materials
- B:-Pharmaceuticals and toys
- C:-Food products
- D:-Consumer items

Correct Answer: - Option-B

Question87:-Which of the following is a biodegradable product?

- A:-Polythene bag
- B:-Pet jar
- C:-Milk carton
- D:-PVC

Correct Answer:- Option-C

Question88:-The packaging product which offers good tensile strength that can with stand elevated temperatures

- A:-PET jar
- B:-Poly-butylene tere-phthalate (PBT)
- C:-Polycarbonate
- D:-Polystyrene

Correct Answer:- Option-B

Question89:-From the following select the specialty of biodegradable packaging material

- A:-Easily disposable
- B:-Contains harmful toxic materials
- C:-Creates pollution
- D:-Resistant to biological degradation

Correct Answer:- Option-A

Question 90: The important role of packaging can be defined as

- A:-To shield and safeguard the product
- B:-Do not protect the product
- C:-Do not protect it from moisture, harmful organisms etc.
- D:-Quality and freshness is not maintained

Correct Answer:- Option-A

Question91:-Name the gear that helps to drive rollers and other moving parts in printing machine

- A:-Helical gear
- B:-Bevel gear
- C:-Spur gear
- D:-Worm gear

Correct Answer:- Option-C

Question92:-The function of chains and sprockets is to

A:-To transmit mechanical power from one place to another

B:-Rotating on a point on itself

C:-Rotate from one side to another

D:-Rotate sideways

Correct Answer:- Option-A

Question93:-Select the device which convert mechanical energy into electrical energy

A:-Transformer

B:-Motor

C:-Gear

D:-Chains and Sprockets

Correct Answer:- Option-B

Question94:-The electric power transmitted has high voltage, that will damage the product. The device used to reduce the AC voltage is called

A:-Motor

B:-Step up transformer

C:-Step down transformer

D:-Switch

Correct Answer:- Option-C

Question 95:- Which law is applicable in the case of working of an electric motor?

A:-Faraday's law of magnetic induction

B:-Newton's law of motion

C:-Newton's third law

D:-Law of gravitation

Correct Answer:- Option-A

Question96:-The function of resistor in a circuit is to

A:-Limit the current to a component or circuit

B:-Change AC to DC

C:-Limits power flow to one direction

D:-Transmitting mechanical power

Correct Answer:- Option-A

Question 97:- The printing machine has hydraulic parts select the hydraulic parts from the following choices

A:-Generator and electric motor

B:-Helical gear

C:-Transistor and Diode

D:-integrated Circuits (IC)

Correct Answer:- Option-A

Question98:-Most diodes are made with semi-conductor materials. Name the metal mostly used to make semiconductors used in electronic circuits

A:-Ferrous compound

B:-Silicon

C:-Germanium

D:-Tin

Correct Answer:- Option-B

Question99:-Transistor helps in regulating current or voltage flow and acts as a switch. The three layer structure of PnP configuration of transistor is

A:-P-layer between two N-type layers

B:-N-type semiconductor layer sandwitched between two p-layers

C:-One N and one P-type semiconductors

D:-None of the above

Correct Answer:- Option-B

Question100:-An electronic component that stores and releases electricity into a circuit is known as

A:-Diode

B:-Transistor

C:-Capacitor

D:-Transformer

Correct Answer:- Option-C