FINAL ANSWER KEY

45/2019/OL

163/2018

Question Paper Code:

Category Code:

Exam: Junior Instuctor (Plumber) Medium of Question: English Date of Test 03-10-2019 Department **Industrial Training Department** Alphacode Question1:-The water closet having an integral part of trap S and P type out let have a water seal size of A:-25 mm B:-50 mm C:-75 mm D:-100 mm Correct Answer:- Option-C Question2:-Which type of tap is used for hot and cold water pipe line in a system? A:-Stop cock B:-2 or 3 in mixer tap C:-one in one mixer D:-Direct mix of the O H T Correct Answer:- Option-B Question3:-Collar joint shall be finished of with a fillet sloping at a surface angle of A:-15° B:-25° C:-35° D:-45° Correct Answer:- Option-D Question4:-Sewer pipe may have to be laid under the condition of A:-Cushion B:-Trench C:-Length D:-Threading Correct Answer:- Option-B Question5:-A device used in kitchens serving hotels dinning rooms club houses and restaurants is A:-Grease basin B:-Yard basins C:-Garage basin D:-Oil catch basin Correct Answer:- Option-A Question6:-In a hot water system expansion / vent pipes are installed on the cylinder and boiler because they..... A:-Prevent air locks B:-Stop build up of lime C:-Supply cold water D:-Release excess steam and water Correct Answer:- Option-D Question7:-The pump attached with impeller and pump is A:-Mono block pump B:-Jet pump C:-Air lift pump D:-Rotary pump Correct Answer: - Option-A Question8:-For cutting thin tubing the most suitable pitch of the hack saw blade is A:-1.8 mm B:-0.8 mm C:-1.4 mm D:-.1 mm Correct Answer:- Option-B Question9:-The hose pipe for the oxygen line is

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A:-Black
     B:-Maroon
     C:-Red
     D:-Brown
     Correct Answer:- Option-A
Question10:-Dual systems of distribution means .....
     A:-Continues supply system
     B:-pumping and intermittent system
     C:-Gravity and Pumping system
     D:-Gravity and continues system
     Correct Answer:- Option-C
Question11:-The space between the teeth of a handsaw is called .....
     A:-Gullet
     B:-Kert
     C:-Flank
     D:-Pitch
     Correct Answer:- Option-A
Question12:-Which bond is commonly used for .....
     A:-Stretcher bond
     B:-Header bond
     C:-Flemish bond
     D:-English bond
     Correct Answer:- Option-D
Question13:-The clearance angle of a drill is .....
     A:-3° to 5°
     B:-8° to 12°
     C:-12° to 20°
     D:-15° to 20°
     Correct Answer:- Option-B
Question14:-What is usually the included angle of the conical point of a scriber .....
     A:-15°
     B:-30°
     C:-60°
     D:-90°
     Correct Answer: - Option-A
Question15:-One pascal is equal to .....
     A:-1 Newton/mm<sup>2</sup>
     B:-1 Newton/m<sup>2</sup>
     C:-1 Newton/cm<sup>2</sup>
     D:-1 Newton/dm<sup>2</sup>
     Correct Answer:- Option-B
Question16:-Ferrous metal is an alloy of .....
     A:-iron and silicon
     B:-carbon and silicon
     C:-iron and carbon
     D:-manganese and silicon
     Correct Answer:- Option-C
Question17:-In which pipes are used in water providing plants .....
     A:-C.I. Pipe
     B:-G.I. Pipe
     C:-A.C. Pipe
     D:-S.W. Pipe
     Correct Answer: - Option-A
Question18:-Cast iron is used for manufacturing machine beds because .....
     A:-It is heavy in weight
     B:-It can resist more compressive stress
     C:-It is a cheaper metal
     D:-It is a brittle metal
     Correct Answer:- Option-B
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Question19:-A device installed in a drainage system to prevent reverse flow is .....
     A:-back water valve
     B:-back flow preventer
     C:-back siphonage
     D:-back vent pipe
     Correct Answer:- Option-A
Question20:-In metric micro meters what is the pitch of the spindle thread
     A:-0.1 mm
     B:-0.5 mm
    C:-0.2 mm
     D:-0.01 mm
     Correct Answer:- Option-B
Question21:-What is the term generally employed for a piece of pipe which is threaded on both ends and less than 12 inches
long?
    A:-coupling
     B:-nipple
     C:-union
     D:-plugs
     Correct Answer:- Option-A
Question22:-Pipe wrench is used for pipes of diameter.....
     A:-less than 15 mm
     B:-more than 150 mm
     C:-50 mm to 150 mm
     D:-15 mm to 50 mm
     Correct Answer:- Option-D
Question23:-If the globe valve begins to leak between the packing nut and valve steam .....
     A:-gland nut to be replaced
     B:-packing to be replaced
     C:-valve steam to be replaced
     D:-Bonnet to be replaced
     Correct Answer:- Option-B
Question24:-the lower most level or surface of a sewer is known as .....
     A:-invert
     B:-bedding
     C:-benching
     D:-drain
     Correct Answer: - Option-A
Question25:-What process is used to remove permanent hardness in water .....
     A:-purification process
     B:-coagulation process
     C:-base exchange process
     D:-sedimentation process
     Correct Answer:- Option-C
Question26:-Dug wells are also known as .....
    A:-draw wells
     B:-tube wells
     C:-driven wells
     D:-artesian wells
     Correct Answer: - Option-A
Question27:-What should be done to remove tapped air in centrifugal pump .....
    A:-packing
     B:-washing
     C:-use booster pump
     D:-priming
     Correct Answer:- Option-D
Question28:-What is provided in elevated storage reservoir for circulation of air .....
     A:-manhole
     B:-ventilator
     C:-float gauge
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D:-over flow pipe
     Correct Answer:- Option-B
Question29:-What type of bacteria treats waste in percolation area?
     A:-fungi
     B:-anaerobic
     C:-aerobic
     D:-lime
     Correct Answer:- Option-C
Question 30:- The cistern which is operated by a chain is called .....
    A:-Ball type cistern
     B:-Bell type cistern
     C:-Pull type cistern
     D:-Push type cistern
     Correct Answer:- Option-B
Question31:-Hardness that cannot be removed by boiling the water is called
    A:-difficult hardness
     B:-stiff hardness
     C:-permanent hardness
     D:-tough hardness
     Correct Answer:- Option-C
Question32:-Galvanized iron is coated with .....
    A:-Copper
     B:-Lead
    C:-Zinc
     D:-Tin
     Correct Answer:- Option-C
Question33:-What you should be sure you have in plenty before considering buying a solar water heater
     A:-abundant sunshine
     B:-very hot water
     C:-intermittent rain
     D:-all of the above
     Correct Answer: - Option-A
Question34:-There are two primary chemicals used to purify water namely .....
     A:-iodine and chlorine
     B:-sodium and chlorine
     C:-chlorine and fluorine
     D:-fluorine and iodine
     Correct Answer:- Option-A
Question35:-Which material is used for joining C.I. Pipes?
     A:-Lead and cement
     B:-Lead and lead wool
     C:-Zinc and lead wool
     D:-Copper and hemp yarn
     Correct Answer:- Option-B
Question36:-What is used at the junction of house sewer and municipal sewer?
     A:-nahni trap
     B:-P. trap
     C:-Intercepting trap
     D:-S. trap
     Correct Answer:- Option-C
Question37:-What is used to overcome siphonic action
     A:-anti siphonage pipe
     B:-vent pipe
     C:-coupler
     D:-vent cowl
     Correct Answer: - Option-A
Question38:-What happens if cast iron pipes are coated with cool tar
     A:-loose strength
     B:-prevent corrosion
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C:-dos not sag
     D:-dos not fig
     Correct Answer:- Option-B
Question39:-Which component in gully trap is used to prevent gases from entering waste line
     A:-air seal
     B:-C.I. cover
     C:-water seal
     D:-C.I. grating
     Correct Answer:- Option-C
Question 40:- Which accessories is used to change the direction flow in the pipe .....
     A:-water meter
     B:-pipe
     C:-cocks
     D:-fittings
     Correct Answer:- Option-D
Question41:-The pipe fitting used to connect a service pipe to a water main is called as .....
     A:-adjusting nut
     B:-ferrule
     C:-coupling
     D:-air valve
     Correct Answer:- Option-B
Question42:-In septic tank the ventilation pipe usually provided is of .....
     A:-100 mm dia
     B:-150 mm dia
     C:-75 mm dia
     D:-50 mm dia
     Correct Answer:- Option-C
Question43:-Flogging is the method of generating a mist for the application of .....
     A:-spray
     B:-soak
     C:-sanitizers
     D:-filtering
     Correct Answer:- Option-C
Question44:-Gate valve is one of the most common valves used in the main supply lines to the .....
     A:-ventilating line
     B:-water supply system
     C:-back flow system
     D:-drainage system
     Correct Answer:- Option-B
Question45:-Air lift pump is installed to draw more water from the deep well the pump is operated by .....
     A:-secondary electrical sources
     B:-acute air
     C:-compressed air
     D:-primary electrical sources
     Correct Answer:- Option-C
Question46:-White metal is an alloy of
     A:-copper, lead, tin and antimony
     B:-copper, zinc and tin
     C:-copper, zinc, tin and Antimony
     D:-copper and tin
     Correct Answer:- Option-C
Question47:-Dresser coupling and Victaulic joint basically are .....
     A:-back push joint
     B:-chemical joint
     C:-mechanical joint
     D:-adhesive joint
     Correct Answer:- Option-C
Question48:-Which one of the following alloys can resist salt water corrosion .....
     A:-zinc alloy
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B:-gun metal C:-nickel chrome alloy D:-brass Correct Answer: - Option-A Question49:-The system of water distribution which is suited to a city growing irregularly is A:-grid iron system B:-radial system C:-ring system D:-tree system Correct Answer:- Option-D Question50:-Which tool is used for heating while carrying out soldering A:-torch lamp B:-blow lamp C:-holding lamp D:-winding lamp Correct Answer:- Option-B Question51:-Rubber ring joints can be provided in the pipe line to A:-water free seal B:-water tight seal C:-water peel seal D:-none of the above Correct Answer:- Option-B Question52:-What is the use of hand taps A:-internal threads B:-external threads C:-internal gauge D:-internal drilling Correct Answer: - Option-A Question53:-In an acetylene cylinder the acetylene is dissolved in A:-carbon dioxide B:-water C:-acetone D:-mercury Correct Answer:- Option-C Question54:-Which grade G I pipe is used for water supply..... A:-yellow B:-blue C:-red D:-brown Correct Answer:- Option-B Question55:-The angle of metric thread is A:-60 digree B:-55 digree C:-90 digree D:-47 digree Correct Answer: - Option-A Question56:-What are the diameter of A C pipes available in A:-4 cm to 100 cm B:-5 cm to 100 cm C:-2 cm to 100 cm D:-6 cm to 100 cm Correct Answer:- Option-C Question57:-Name the tool used to check internal pipe threads A:-pipe taps B:-ring gauge C:-pipe plug threads D:-pipe bush Correct Answer:- Option-C

Question58:-When pressure test can be started in solvent welder PVC pipe line

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A:-after 24 hours
     B:-after 12 hours
     C:-after 5 hours
     D:-after 36 hours
     Correct Answer: - Option-A
Question59:-Where are collar joints used .....
     A:-smaller diameter C I pipe
     B:-small diameter A C pipe
     C:-small diameter S W pipe
     D:-small diameter P V C pipe
     Correct Answer:- Option-B
Question60:-Which is the place preferred to fix scour valve .....
     A:-lowest point in pipe line
     B:-higher point in pipe line
     C:-straight line in pipe line
     D:-none of the above
     Correct Answer: - Option-A
Question61:-Spindle of gate valve rotates without closing due to .....
     A:-spindle thread badly worn-out
     B:-spindle is bend
     C:-gland nut loose
     D:-defective packing
     Correct Answer:- Option-A
Question62:-What is the size of manhole generally constructed within compound for house drainage .....
     A:-90 x 70 cm
     B:-90 x 80 cm
     C:-90 x 60 cm
     D:-90 x 90 cm
     Correct Answer:- Option-B
Question63:-Name the valve is used to regulate the pressure in pipe line .....
     A:-relief valve
     B:-needle valve
     C:-gate valve
     D:-check valve
     Correct Answer: - Option-A
Question64:-what is the size of frog in brick .....
     A:-100 mm length x 40 mm width x 10 to 20 mm depth
     B:-100 mm length x 30 mm width x 10 mm to 25 mm depth
     C:-100 mm length x 50 mm width x 10 mm to 15 mm depth
     D:-none of the above
     Correct Answer: - Option-A
Question65:-Cross cut chisel is used for .....
     A:-chipping excess metal
     B:-curved grooves
     C:-key ways
     D:-corner
     Correct Answer:- Option-C
Question66:-Which types of pipes can be cut easily by pipe cutter .....
     A:-S.W. pipe
     B:-C.I. Pipe
     C:-A.C. Pipe
     D:-G.I. Pipe
     Correct Answer:- Option-D
Question67:-Name the apparatus used for testing slump .....
     A:-sand cone test
     B:-Mud cone test
     C:-Slump cone test
     D:-None of the above
     Correct Answer:- Option-C
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Question68:-Which method of casting C.I. pipes gives good result .....
     A:-sand casting
     B:-mud casting
     C:-centrifugal casting
     D:-none of the above
     Correct Answer:- Option-C
Question69:-What is the range of S.W. pipes available in the market .....
     A:-100 to 600 mm
     B:-100 to 300 mm
     C:-100 to 180 mm
     D:-100 to 700 mm
     Correct Answer: - Option-A
Question70:-Which side of mixing tap hot water line to be connected .....
     A:-right side
     B:-Left side
     C:-Middle side
     D:-Corner side
     Correct Answer:- Option-B
Question71:-How to prevent algae growth in O.H. tank?
     A:-copper sulphate
     B:-aluminium sulphate
     C:-lead powder
     D:-bleaching powder
     Correct Answer:- Option-A
Question72:-What is check the alignment and condition of inside the pipe .....
    A:-smoke test
     B:-mirror test
     C:-air test
     D:-hydraulic test
     Correct Answer:- Option-B
Question73:-How many days curing is required for S.W. pipe joints .....
    A:-7 days
     B:-2 days
    C:-5 days
     D:-3 days
     Correct Answer:- Option-A
Question74:-What is the size of flush pipe for low level flushing cistern
    A:-32 mm
    B:-40 mm
     C:-25 mm
     D:-50 mm
     Correct Answer:- Option-B
Question75:-What causes the siphonic action in soil pipe .....
     A:-leaked air
     B:-foul air
     C:-sucked air
     D:-air diffuser
     Correct Answer:- Option-C
Question76:-What instrument is used while conducting air test in pipe line .....
     A:-manometer
     B:-vinometer
     C:-thermometer
     D:-tint meter
    Correct Answer:- Option-A
Question77:-State the size of ball used in ball test .....
     A:-13 mm less than inside diameter of pipe
     B:-12 mm less than inside diameter of pipe
     C:-11 mm less than inside diameter of pipe
     D:-10 mm less than inside diameter of pipe
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Correct Answer: - Option-A
Question78:-What is the use of NAHNI trap .....
     A:-to collect waste water from bath room
     B:-to collect rain water
     C:-to collect soil pipe from sewage
     D:-to collect raw water from river
     Correct Answer: - Option-A
Question79:-Why mono block pumps are more popular .....
     A:-large in size
     B:-small in size
     C:-no valves
     D:-no priming
     Correct Answer:- Option-B
Question80:-How many pipes are there in a one pipe system .....
     A:-one
     B:-three
     C:-four
     D:-two
     Correct Answer:- Option-D
Question81:-What are the materials required for flanged joint .....
     A:-cement and hemp yarn
     B:-screw and washer
     C:-nut and bolt
    D:-lead and tin
     Correct Answer:- Option-C
Question82:-How much clearance from wall to be kept while laying G.I. pipe internally
    A:-1.5 cm
    B:-2.5 cm
    C:-3.5 cm
     D:-4.5 cm
     Correct Answer: - Option-A
Question83:-What is the general fixing height of wash basin from floor level .....
    A:-80 cm
    B:-70 cm
    C:-60 cm
     D:-65 cm
     Correct Answer: - Option-A
Question84:-What is height of fixing of automatic cistern for urinal .....
    A:-1800 mm
     B:-1900 mm
     C:-1600 mm
     D:-1500 mm
     Correct Answer:- Option-B
Question85:-How many types of flushing cisterns are available based on operation .....
    A:-5 types
     B:-3 types
     C:-4 types
     D:-2 types
     Correct Answer:- Option-D
Question86:-What is the size of waste coupling for kitchen sink
    A:-32 mm
     B:-50 mm
     C:-38 mm
     D:-40 mm
     Correct Answer:- Option-B
Question87:-the brick or stone used in corner masonry of a wall is called .....
     A:-king closer
     B:-blank space
     C:-quoin closer
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D:-mortar
     Correct Answer:- Option-C
Question88:-Which part ensures uniform pressure on the measuring faces in a micrometer .....
     A:-ratchet stop
     B:-thimble
     C:-spindle
     D:-barrel
     Correct Answer: - Option-A
Question89:-What is plate with a short handle and is used mainly to hold mortar. What is this tool .....
     A:-spade
     B:-shovel
     C:-hawk
     D:-joint filler
     Correct Answer:- Option-C
Question 90:- Rust is formed from iron and which other element .....
     A:-oxygen
     B:-hydrogen
     C:-nitrogen
     D:-sulpher
     Correct Answer: - Option-A
Question91:-In the context of water purification RO; stands for .....
     A:-reverse osmosis
     B:-relative osmosis
     C:-reduced osmosis
     D:-refreshed osmosis
     Correct Answer: - Option-A
Ouestion 92:- The use of aspestos cement is banned in some countries because .....
     A:-it cannot be repaired easily
     B:-it leads to health problems
     C:-it is highly corrosive
     D:-it is too costly
     Correct Answer:- Option-B
Question 93:- Metals possess physical and mechanical properties. Which one of the following is a physical property of metals?
     A:-Tenacity
     B:-Malleability
     C:-Fusibility
     D:-Ductility
     Correct Answer:- Option-C
Question94:-Which one of the following is the resistance of a metal to elastic deformation .....
     A:-stiffness
     B:-toughness
     C:-strength
     D:-ductility
     Correct Answer: - Option-A
Question95:-Displacement pumps are of two types .....
     A:-reciprocating and ram
     B:-reciprocating and rotary
     C:-reciprocating and centrifugal
     D:-reciprocating and jet
     Correct Answer:- Option-B
Question96:-A portion of the plumbing system that receives discharges of soil and waste stacks within the building and
conveys the same to the house sewer is .....
     A:-main drain
     B:-soil drain
     C:-waste drain
     D:-house drain
     Correct Answer:- Option-D
Question97:-A plumbing fixture used for washing the middle private part of the body especially the Genitals is .....
     A:-bidet
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B:-ball faucet

C:-mini shower

D:-water house

Correct Answer:- Option-A

Question98:-What is boiling point of water in Fahrenheit (F) scale

A:-112°f

B:-212°f

C:-312°f

D:-100°f

Correct Answer:- Option-B

Question99:-Which test is applied in underground drains for soundness.....

A:-hydraulic test

B:-pneumatic test

C:-water test

D:-sound test

Correct Answer:- Option-C

Question100:-What are the two sub systems in your home plumbing

A:-incoming fresh water and outgoing waste water

B:-low pressure water and high pressure

C:-hot and cold water

D:-none of the above

Correct Answer:- Option-A