Maximum: 100 marks

Time: 1 hour and 15 minutes

1.	The co-ore	dination number of FCC crystal structu	re is	
1.	(A)	4	(B)	6
	(C)		(D)	12
2.	According phase sys		egree	s of freedom of a two component, three
	(A)	3	(B)	2
	(C)	1	(D)	0
3.	Which on	e of the following is correct for Berger's	vecto	r in screw dislocation?
	(A)	perpendicular to the dislocation line	(B)	parallel to the dislocation line
	(C)	inclined to the dislocation line	(D)	opposite to the dislocation line
4.	In high sp	need steels, the alloying element with n	naxim	um percentage is:
	(A)	Vanadium	(B)	Nickel
	(C)	Tungsten	(D)	Silicon
5.	In electric	c arc welding, arc is created by :		
	(A)	current	(B)	voltage
	(C)	frequency	(D)	contact resistance
6.	Tool life i	s affected mainly with :		
	(A)	depth of cut	(B)	feed
	(C)	cutting speed	(D)	coolant
7.	The surfa	ace roughness on a drawing is represen	ted by	
	(A)	circles	(B)	triangles
	(C)	squares	(D)	zig-zag line
8.	Among th	ne conventional machining processes, the	ne ma	ximum specific energy is consumed in :
	(A)	turning	(B)	drilling
	(C)	grinding	(D)	facing

9.	The optim	ium value of the helix angle o	f a drill is:		
	(A)	10°	(B)	20°	
	(C)	30°	(D)	50°	
10.	Auto-colli	mator is used for measuring :			
	(A)	roughness	(B)	flatness	
	(C)	automobile balancing	(D)	angle	
11.	Density of	f a fluid is sensitive to change	e in pressure. Su	ich fluid is known as :	
	(A)	ideal fluid	(B)	real fluid	
	(C)	compressible fluid	(D)	perfect fluid	
12.	The densi	ty of one litre of petrol of spec	cific gravity 0.7	is:	
	(A)	600 kg/m <sup>3</sup>	(B)	600 N/m <sup>3</sup>	
	(C)	700 kg/m <sup>3</sup>	(D)	700 N/m³	
13.	Whirl poo	l in a river is an example for	:		
	(A)	forced vortex flow	(B)	free vortex flow	
	(C)	irrotational flow	(D)	viscous flow	
14.	A steady i	irrotational flow of an incomp	ressible fluid is	known as:	
	· (A)	laminar flow	· (B)	creeping flow	
	(C)	potential flow	(D)	shear flow	
15.	Bernoulli'	s equation is :			
	(A)	momentum equation	(B)	energy equation	
	(C)	force equation	(D)	mass equation	
16.	The equat	tions of motion for a viscous f	luid is known as	:	
	(A)	Euler's equation	(B)	Bernoulli's equation	
	(C)	Reynold's equation	(D)	Navier-Stoke's equation	
17.	Darcy's fr	iction factor in a pipe flow co	rresponds to a F	Reynold's number of 2000 is :	
2.87	(A)	0.016	(B)	0.032	
	(C)	0.32	(D)	0.16	
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18.	Pitot tube	is used for measuring:				
	(A)	discharge	(B)	velocity		
	(C)	viscosity	(D)	pressure		
19.	The slip in	n a reciprocating pump is :				
5 1	(A)	positive	(B)	negative		
	(C)	zero	(D)	positive or negative		
20.	Modern F	rancis turbine is essentially a:				
	(A)	Tangential flow turbine	(B)	Mixed flow turbine		
	(C)	Axial flow turbine	(D)	Radial flow turbine		
21.	The ratio	of pressure force to inertia force is k	nown as			
	(A)	Reynold's number	(B)	Froude's number		
	(C)	Weber number	(D)	Euler's number		
22.	Series ope	eration of a centrifugal pump results	in:			
	(A)	high head	(B)	high discharge		
	(C)	high speed	(D)	reduced power consumption		
23.	Hydraulic	ram works on the principle of:	7			
	(A)	positive displacement action				
	(B)	centrifugal action				
	(C)	reciprocating action				
	(D)	inertia force of water in the supply	line			
24.	Hydraulio	intensifier is used for :				
	(A) storing energy of a fluid in the form of pressure energy					
	(B)	increasing the pressure intensity	of a liquid	d		
	(C)	transfer and lift heavy loads				
	(D)	augment the supply of water				
25.	The capac	city of a hydraulic accumulator is de	fined as			
	(A)	maximum amount of energy it can	store			
	(B)	maximum discharge which can de	liver			
	(C)	the volume of liquid which can sto	re .			
	(D) the maximum height to which it is capable of lifting the liquid					

26.	The pump	to be used for pumping highly visco	us fluids	belongs to :	
	(A)	screw pump	(B)	turbine pump	
	(C)	centrifugal pump	(D)	plunger pump	
27.	Cavitatio	n in centrifugal pump can be reduced	l by:		
	(A)	reducing the discharge	(B)	reducing the suction head	
	(C)	throttling the discharge	(D)	increasing the fluid velocity.	
28.	A directio	on control valve designated by DC 3/2	implies		
	(A)	3 position and 2 port	(B)	3 port and 2 positions	
	(C)	3 supply port and 2 exhaust port	(D)	3 exhaust port and 2 supply ports	
29.	The funct	ion of check valve is :			
	(A)	to allow the flow of fluid in one dire	ection on	ly	
	(B)	to allow the flow of fluid on both di	rections		
	(C)	to regulate the flow			
	(D)	to check the flow			
30.	Sequence	valves are also called as :			
	(A)	counter balance valve	(B)	shuttle valve	
	(C)	throttle valve	(D)	diverting valves	
31.		supported beam of span 10 m carry have the maximum bending moment		oncentrated load of 1000 N at the mid	
	(A)	10000 Nm	(B)	5000 Nm	
	(C)	2500 Nm	(D)	500 Nm	
32.	The ratio	of maximum shear stress to average s	hear str	ess for a beam with circular section is:	
	(A)	3:1	(B)	2:1	
	(C)	3:2	(D)	4:3	
33.	The maximum shear stress developed on the surface of a solid circular shaft under pure torsion is 320 MPa. If the shaft diameter is doubled, then the maximum shear stress developed corresponds to the same torque will be:				
	(A)	160 Mpa	(B)	80 MPa	
	(C)	40 MPa	(D)	30 MPa	

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34.	When a proportion		ed to axial	load, its axial deflection is directly
	(A)	Diameter of the wire		
	(B)	Modulus of rigidity of the sprin	ng material	
	(C)	Modulus of elasticity of the spi	ing material	
	(D)	Mean radius of the coil of the s	pring	
35.	A univers	al joint is an example of:		
	(A)	higher pair	(B)	lower pair
	(C)	rolling pair	(D)	sliding pair
36.	Coriolis c	omponent of acceleration is alwa	ys:	
	(A)	parallel to the link	(B)	perpendicular to the link
	(C)	radically outward along the lin	k (D)	coincide with the axis of link
37.	Axial thro	ast is minimum in case of:		
	(A)	helical gear	(B)	bevel gear
	(C)	double helical gear	(D)	miter gear
38.	Whenever	the follower moves with simple	harmonic m	otion, the velocity diagram is:
	(A)	parabolic	(B)	sinusoidal
	(C)	hyperbolic	(D)	cosine curve
39.		multi-disk clutch, if there are 3 n the total number of pairs of co		e driving shaft and 2 disk on the driven faces is equal to :
	(A)	5	(B)	6
	(C)	4	(D)	1
40.	A key con	necting to a flange coupling to a	shaft likely	to fail in :
	(A)	tension	(B)	shear
	(C)	torsion	(D)	bending
41.	Second la	w of thermodynamics defines a	property kno	wn as :
	(A)	internal energy	(B)	entropy
	(C)	temperature	(D)	enthalpy
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42.	The entro	py change in a reversible	adiabatic process is	s:
	(A)	zero	(B)	<0
	(C)	>0	(D)	≤0
43.	The effici	ency of a Carnot cycle oper	ating between the	temperature limits of 327° and 27° is:
	(A)	92%	(B)	60%
	(C)	50%	(D)	70%
44.	One ton o	f refrigeration is equal to :		
	(A)	3.5 kW	(B)	3.8 kW
	(C)	4 kW	(D)	3 kW
45.	Which of	the following processes is a	not associated with	Diesel cycle?
	(A)	constant volume	(B)	constant pressure
	(C)	adiabatic	(D)	isothermal
46.	Morse tes	t is conducted only on :		
	(A)	variable speed engine	(B)	low power engine
	(C)	multi-cylinder engine	(D)	water cooled engine
47.	The igniti	on quality of a petrol engi	ne fuel is expressed	las:
	(A)	Cetane number	(B)	Octane number
	(C)	SAE rating	(D)	API gravity
48.	The brake	lining is usually made of		
	(A)	leather	(B)	fabric
	(C)	cork	(D)	asbestos
49.	The throt	tling process in a refrigera	tion cycle is:	
	(A)	isentropic	(B)	isobaric
	(C)	isochoric	(D)	isenthalpic
50.	For the sa	me temperature limits, th	e COP of a refriger	ator is 4, then the COP of a heat pump
	(A)	5	(B)	4
	(C)	3	(D)	2

51.	Which am	ong the following is a Primary suppo	rting m	ember?
	(A)	Bracket floors	. (B)	Deep Transverse
,*	(C)	Deck Beam	(D)	Hold frame
52.	What is a	Gun Whale?		
	(A)	Area joining keel to Garboard strak	e	
	(B)	Area joining bilge plate to bottom p	late	
	(C)	Area joining sheer strake to stringe	r plate	
	(D)	Area joining bulkhead to deck		
53.	What is th	ne standard size of a TEU container?		
	(A)	20' × 6' × 6'	(B)	20' × 8' × 8'
	(C)	25' × 8' × 8'	(D)	40' × 6' × 6'
54.	Why do yo	ou sub divide the hull into compartme	ents?	
	(A)	To make the ship afloat when one c	omparti	ment is flooded
	(B)	To increase speed		
	(C)	To get directional stability		
	(D)	To increase stability		
55.	Which con	mpartment standard is given for pass	senger v	
	(A)	One compartment standard	(B)	Two compartment standard
	(C)	Three compartment standard	(D)	No compartment standard
56.	What is t	he stability criteria for Trim and Sta	bility bo	oklet?
	(A)	ILO Criteria	(B)	ILLC Criteria
	(C)	SOLAS criteria	(D)	IMO Criteria
57.	How do y	ou reduce free surface effect?		
	(A)	By carrying liquid of less density		
	(B)	By giving rectangular tanks		
	(C)	By giving partition bulkheads in ta	nks	
	(D)	By giving cylindrical tanks		
58.	What is t	he advantage of variable pitch prope		
	(A)	Can function for varying loads	(B)	Can increase speed
	(C)	Economical in operation	(D)	Can use lesser diameter propeller
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59.	Which ru	de is applicable for the design of lig	ht and so	und signals?
	(A)	MARPOL	(B)	SOLAS
	(C)	COLREG	(D)	ILLC
60.	Which ar	nong the following is an item in FF	A?	
	(A)	Lifebuoy	(B)	Bilge and fire pump
	(C)	Embarkation ladder	(D)	Catwalk
61.	In an alte	ernator, the regulator controls outp	ut voltage	by:
	(A)	Sine wave voltage regulation	. (B)	Speed regulation
	(C)	Output current regulation	(D)	Field current regulation
62.	The num	ber of windings in the stator of an a	lternator	is:
	(A)	4	(B)	3
	(C)	6	(D)	2
63.	The torque called:	ue developed at the motor armatu	re, when	the battery current is switched on, is
	(A)	Engine resisting torque	(B)	Breakaway torque
	(C)	Motor locked torque	(D)	Starting torque
64.	Continuit	y test of motor field windings can b	e done wi	th a:
	(A)	Rheostat	(B)	Multimeter
	(C)	Voltmeter	(D)	Wattmeter
65.	The light	used to indicate the direction in wh	nich vehicl	le turning is :
	(A)	Park lamps	(B)	Reverse lamp
	(C)	Tail lamp	(D)	Traficators
66.	The devic	e that give an indication whether	certain e	lectric units have turned on or not, is
	(A)	Tell-tale relay	(B)	Limit relay
	(C)	Solenoid relay	(D)	Neutral switch
67.	The freque	ency of a 2 pole alternator running	at 3000 r	pm is ———— Hz.
	. (A)	60	(B)	120
	(C)	50	(D)	150
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68.	EMF of a	cell is always — its term	inal vol	Itage.
	(A)	Greater than	(B)	Less then
	(C)	Equal to	(D)	The sum of
69.	In a serie	s R-C circuit, current always —		the applied voltage.
	(A)	Lags	(B)	Change
	(C)	At an angle	. (D)	Leads
70.	The unit	of capacitance is :		
	(A)	Farad	(B)	Amphere
	(C)	Weber	(D)	Henry
71.	What is s	tandardization in material manageme	nt?	
	(A)	dimension of product and material	(B)	character of product
	(C)	mechanical behaviour	(D)	chemical property
72.	In order i	ncrease productivity, how?		
	(A)	eliminate wastage and economic usa	ge of r	esources
	(B)	production control		
	(C)	costing properly		
	(D)	maintain accounts		
73.	What is b	ath-tub curve stands for?		
	(A)	maintenance schedule	(B)	failure rate
	(C)	vibration chart	(D)	viscosity chart
74.	ABC repr	esents what?		
	(A)	fast, slow and non moving items	(B)	high, medium and low items
	(C)	vital, essential and desirable	(D)	moving, non moving and ghost
75.	Identify o	ne of the objective of work study :		
	(A)	problem solving		
	(B)	cost effectiveness		
	(C)	eliminates unnecessary human mov	ements	
	(D)	prepare balance sheet		
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76.	Indirect	Inventories among these are what?		
	(A)	tools and supplies		
	(B)	raw materials		
	(C)	work in progress		
	(D)	purchased parts and finished goods		
77.	Annual c	onsumption 300; Co = Rs. 30; Cu = Rs.	36 an	d I = 0.2 What is EOQ?
	(A)	46	(B)	50
	(C)	51	(D)	60
78.	What is I	Lead time?		
	(A)	square root of average consumption	(B)	requisition time + procurement time
	(C)	minimum inventory	(D)	procurement × consumption
79.	Which is	not work measurement?		
	. (A)	stop watch study	(B)	work sampling
	(C)	quality circle	(D)	analytical examining
80.	Which is	not manpower planning?		
	(A)	working hours	(B)	product mix
	(C)	quality	(D)	nature of production
81.	Which of	the following case is known as Fundam	ental	Rights Case?
	(A)	Golak Nath Vs State of Punjab		
	(B)	Sajjan Singh Vs State of Rajastan		
	(O)	Kesavananda Bharati Vs State of Kes	rala	
	(D)	None of the above		
82.	One amor Women':	ng the following Articles talks about 'E	Equal	Pay for Equal Work for both Men and
	(A)	Article 49	(B)	Article 19(d)
	(C)	Article 39(c)	(D)	Article 39(d)
83.		nistrative Tribunals Act owes its origin Central Government to set up by an A		
	(A)	Article 323 A	(B)	Article 315
	(C)	Article 151	(D)	Article, 327

84.	Which Article of the Constitution of India provided for free legal aid to the poor and weaker sections of the society and ensures justice for all?				
	(A)	Article 51 A	(B)	Article 39 A	
	(C)	Article 19	(D)	Article 14	
85.	Clause 3	of Article 15 provides exemption in fav	our of		
	(A)	Non Citizen	(B)	Women	
	(C)	Women and Children	(D)	Children	
86.	Mahila Sa	amakhya is a programme which focuse	s on:		
	(A)	Women Empowerment	(B)	Women Education	
	(C)	Issues of adolescent girls	(D)	Health issues of rural women	
87.	Brown A	genda' refers to :			
	(A)	Concern for environment			
	(B)	The well being of the present generat	ion, pa	articularly in urban slums	
	(C)	The need to preserve the earth for fu	ture ge	eneration	
	(D)	None of the above			
88.	Prathyak	sha Raksha Daiva Sabha (1909) was fo	unded	by:	
	. (A)	Blessed Elias Kuriakose Chavara	(B)	Pampadi John Joseph	
	(C)	Pandit K.P. Karuppan	(D)	Poikayil Yohannan (Kumara Guru)	
89.	Who atte		nd enl	listed congress support in his fight for	
	(A)	T.K. Madhavan	(B)	Dr. Palpu	
	(C)	K. Ayyappan	(D)	C.V. Kunhiraman	
90.	The 'Swad	desabhimani' edited by Ramakrishna P	illai w	vas owned by :	
	(A)	Makthi Thangal	(B)	M.C. Joseph	
	(C)	Sahodaran Ayyappan	(D)	Vakkom Abdul Khadir Maulavi	
91.	The first	post office in Travancore was opened a	t Alep	pey (1857) during the reign of :	
	(A)	Ayilyam Tirunal	(B)	Visakham Tirunal	
	(C)	Uthram Tirunal Marthanda Varma	(D)	Swathi Tirunal	
92.	The Kizh	ariyur bomb case' was the most import	ant ep	pisode of the struggle :	
	(A)	Civil Disobedience	(B)	Quit India Movement	
	(C)	Salt Sathyagraha	(D)	Malabar Rebellion	
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93.	'Pandavoo	layam' a mahakavya written by:				
	(A)	Kochunni Thampuran				
	(B)	Kunhikuttan Thampuran				
	(C)	Pandalam Keralavarma				
	(D)	Kerala Varma Valiyakoyi Thampu	ran			
94.		ong the following satyagrahas yaudhan:	was co	nnected with the tragic death		
	(A)	Vaikkom Satyagraha	(B)	Guruvayur Satyagraha		
	(C)	Paliyam Satyagraha	(D)	Payyannur Satyagraha		
95.	What was	Montreal Procotol concerned with?				
	(A)	Checking global warming				
	(B)	Checking ozone depletion				
	(C)	Checking global warming and ozon	ne depleti	on		
	(D)	Checking global warming ozone de	pletion a	nd protecting bio-diversity		
96.	Gasoline is the name given to the same substance as:					
	(A)	Crude Oil	(B)	Diesel Oil		
	(C)	Natural Gas	(D)	Petrol		
97.	Who is the winner of Australian open 2015 women's singles?					
	(A)	Elena Vesnina	(B)	Maria Sharapova		
	(C)	Serena Williams	(D)	Saniya Mirsa		
98.	Who swor	n in as 43rd Chief Justice of India?				
	(A)	Justice T.S. Thakur	(B)	Justice H.L. Dattu		
	(C)	Justice Rajendra Mal Lodha	(D)	Justice V. Sadasivam		
99.	International Day of Person with Disabilities (IDPD) is being observed on :					
	(A)	1st June	(B)	10th December		
	(C)	26th November	(D)	3rd December		
100.	Who was	the director of the film 'Ottaal'?				
	(A)	K. Mohanan	(B)	R. Jayaraj		
	(C)	Shaji N. Karun	(D)	Dr. Biju		